

STAMET



TABLE OF CONTENTS

About us	3
STAMET beginnings	4
Machine park	6
Cooperation	9
General terms and conditions	10
Parts that we produce	11
Contact us	12



ABOUT US

The STAMET company specialises in machining with application of new technologies. Our products are sold on local and international markets.

We work in the industry areas such as:

- aerospace,
- defence,
- machine production.

Our nearly 30-year experience in the foregoing branches resulted in creating effective technological processes in different scopes of production and original quality solutions. Continuous improvement of personnel qualifications and satisfaction of our Customers contributed to gaining the reputation of a renowned company.



STAMET BEGINNINGS

Stanisław Stachura set up his business activity in 1990 under the name of Zakład Ślusarski Stanisław Stachura (Metal Workshop Stanisław Stachura) in Mielec, getting an entry in the Polish Register of Business Activities on 8th March under the number 1302.

The core production were components and assemblies for freezing tunnels. Afterwards, STAMET produced components for automated technology for national automotive manufacturer and for an Italian machine tool manufacturer.

In 1995 the Company started business relations with German aerospace company STEMME, producer of motorgliders. The following year STAMET got Approval Certificate as Production Organisation from the Civil Aviation Office (Republic of Poland) according to standards of JAR 21 Subpart G.

The company became the main manufacturer of metal elements in the motorglider STEMME S10. This cooperation made dynamic development of the workshop possible.

In 1998 the name was changed to STAMET Stanisław Stachura.

In 2000 STAMET undertook cooperation with Austrian company DIAMOND AIRCRAFT for production and assembly of parts for light aircrafts. At that time we also started business relations with the French company TMH from TULON, producing parts for machines servicing planes. On the domestic market we began parts production for DWLKK Warszawa for Polish sailplane PW-5 'Smyk'.

On 5th December STAMET got permission for running business in SSE EURO PARK Mielec (Special Economic Zone EURO PARK Mielec) (number 61/ARP/2000). According to the ARP permission, in 2001 STAMET moved the business into its own new premises with the area of 1000 m² in Partyzantów 21A Street.

In 2007 STAMET got the concession from the Polish Ministry of the Interior and Administration for manufacturing elements of guns and ammunition, which made it possible to become the supplier for Polish defence industries.

Since 2008 STAMET has been manufacturing the aerospace components for the German company LIEBHERR AEROSPACE.

In years 2008-2009 we began cooperation with such French companies as: JPB Systeme and SAFRAN TRANSMISSIONS SYSTEMS.

In 2010 we also began parts production for LIEBHERR ELEKTRONIK.

STAMET also cooperates with such companies as:

- PLEIGER
- PMP Radom
- REMOG
- YASA Motors Poland
- BORGWARNER Poland

Since 2014 STAMET has been a family business whose owners and shareholders are: Stanisław Stachura and his daughters - Dorota Król and Marta Rusin.

In 2017, after a recent workshop expansion, the production area reached 2700 m².

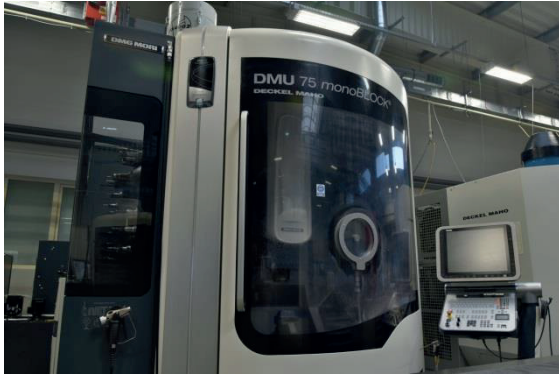
MACHINE PARK

Our company provides the following services:

- CNC turning,
- CNC milling,
- CNC Electrical Discharge Machining,
- conventional grinding,
- conventional turning and milling,
- welding,
- polishing,
- finishing fitting.

The list of our machines is available on our website.





Measuring equipment in quality control:

- profilograph (digital measurement of contour geometry),
- digital altimeter,
- portal coordinate measuring machine,
- measurement projector,
- measurement microscope,
- optical comparator (visual measurement system),
- roughness tester.

The list of our measuring equipment is available on our website.



COOPERATION

Our cooperation is based on personal cooperation with the client because we believe the personal relationship is an important part of the success in business matters. Hi-tech machine park, certified personnel and delivery promptness are the basis of our work. Regardless of the production scope we follow our main rule of providing the highest possible quality of the product. On account of our personal commitment, we earned trust and respect of our long-term partners.

We process the following materials:

- alloy, carbon and stainless steels,
- non-ferrous metals (bronze, brass, copper),
- inconel,
- aluminium alloys,
- plastics.

We make manufacture parts in sizes:

- 800 x 450 x 450 mm, on milling centres;
- $\varnothing_{\max} = 250$ mm and $L_{\max} = 500$ mm, on lathes.

Our CNC machines keep tight tolerances and high quality. We also use conventional machines in our workshop.

We perform argon welding of steels and aluminium alloys.

We are able to deliver to the client a ready final product based on cooperation with approved suppliers providing services in thermal, galvanic and chemical treatment and other special processes (e.g. shot peening, sandblasting, glass bead blasting).

We perform polishing and finishing fitting.

Certificates:

- Civil Aviation Office Approval according to Part 21 A subpart G
- Spirit AeroSystems (Europe) Limited in matters of machining
- Minister of the Internal Affairs and Administration – the concession for production of components of guns and ammunition for the use of police or the defence
- Schweisstechnisse Lehr und Versuchsanstalt Berlin-Brandenburg (allowing welding of aviation metal components)

GENERAL TERMS AND CONDITIONS

Stamet manufacture parts against the purchase order. The basis of the order acceptance is a technical drawing (in: .stl, .dwg, .pdf, .tif, .jpg formats).

Generally we need about 4 weeks for the order completion, however we are able to meet the Clients' special time demands (e.g. by realising the order even in 1 week time). Our availability and flexibility is extremely highly rated by our Clients.

Stamet realise orders in quantities ranging from single to several thousands of items. We manufacture parts in numbers strictly defined in the orders. We make considerable amounts of prototypes for our current Clients. We design and make the equipment and tools that are necessary for launching the production. We realise the orders exclusively within our company, ensuring strict quality supervision over the individual operations. The only processes that we subcontract are special processes (like galvanic and heat treatments, etc...). The delivery to the Client usually takes place with the use of external carriers (DHL and RABEN, according to the rules of EXW, DDU) or we respect the requirement of our Client in this matter.

PARTS THAT WE PRODUCE



More examples can be found on our website.

CONTACT US



MIELEC

STAMET Spółka Cywilna Dorota Król, Marta Rusin, Stanisław Stachura
NIP (VAT Identification Number): PL 817 196 45 36

Address:

ul. Partyzantów 21 A
39-300 Mielec
POLAND

tel. +48 17 788 70 90

fax. +48 17 788 69 23

e-mail: stamet@stamet.pl

www.stamet.pl